



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT400203-G
Job Sheet 191818



Part No: RBT400203-G

Job Qty: 12 pcs

Part Name: Plastic Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 3/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400203 Rev.5 IPP Rev. A 19.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	NV5000 - 1	12 pcs	3/28/19	3/28/19	0.00	12.00	NV5000 - 1	AT 19-03-12
							NV5000 - 2	
110	QC 2	12 pcs	3/28/19	3/28/19	0.00	0.00	QC 2 - 1	DS 19-03-12
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	2.C.L
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



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Container No: S161743



Part: RBT400203 - G

Job No: 191818

Serial No/Batch: S161743

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 03/12/19

Plex 3/8/19 2:53 PM Dart.lajeunesse.marie

120 QC 8	12 pcs	3/28/19	0.00	0.00	QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 8 - 12	
					QC 8 - 14	19/03/16
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
130 Packaging 3-1 - Stock - B4B	12 pcs	3/28/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	

3/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140	QC 21 - SA	12 pcs	3/28/19	0.00	0.00	QC 21 - SA - 21
						QC 21 - SA - 70
						QC 21 - SA - 53
Part Op 100 - 1-Machine as per folio FC607 FOLIO REV: _____ DWG REV: _____ 2-Debur						
Descriptions: 130 - .						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MDELRINB0.375X1.000W	Delrin Bar 0.375" Thick x 1.000" Wide	6.2520 ft (.521 ea) 1.336' 11"	100-NV5000 - 1	5148652		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-NV5000 - 1	MDELRINB0.375X1.000W	6	8	0		
Part Specifications						
Specifications could not be found.						

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cut at 6.250" = 4 pcs

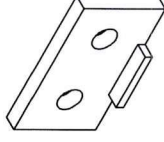
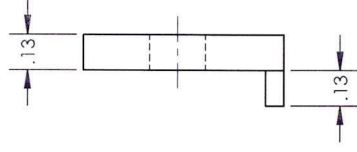
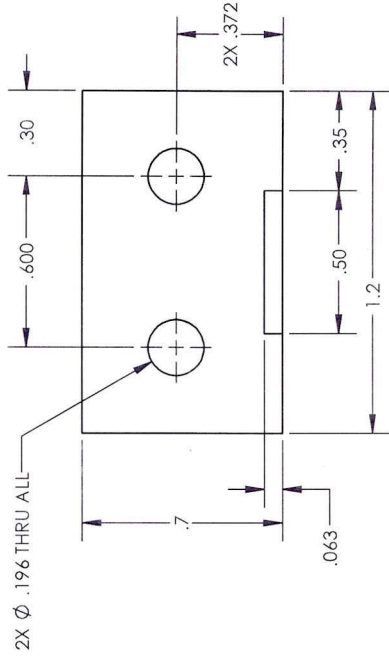
P-J 19-03-12

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WORK ORDER
NO. 191818 ucs
19-03-11

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
5	16-0027	-G CH'D DIM WAS .372 IS 2X .372.	2/9/2016	DFD
				APPROVED
				SM



TRIM TAB BENDING GAUGE

TITLE	REV
DWG NO.	5
MATL WHITE DELRIN/ACETAL	
REAT	
FINISH	
SPEC	
DRAWN BY: COLE	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: MACKOVJAK	
SCALE 2:1	DATE 1/10/2002
	SHEET 9 OF 11

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 1/8 DECIMALS .1 ANGLES .1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES 2. INTERPRET DIM AND TOL PER 3. INTERPRET DIM AND TOL PER ASME Y14.5-2002 USED ON MODEL
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STOP

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					